

Date: Thursday, 6/15/2006 1:55:48 PM  
 User: Kim Johnston

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : MOUNTING BRACKET  
 Job Number : 27587  
 Estimate Number : 10604  
 P.O. Number : **NIA** Part Number : D2581  
 This Issue : 6/15/2006 S.O. No. : **NIA** Drawing Number : D2581 REV A1  
 Prsht Rev. : NC Project Number : N/A  
 First Issue : 6/15/2006 Type : PURCHASED PARTS Drawing Revision : A1  
 Previous Run : 27524 Material : **NIA**  
 Written By : *SKKJ ORMENT REBU* Due Date : 6/30/2006 Qty: 104 Um: Each  
 Checked & Approved By : *SKKJ 06.06.15*  
 Comment : Est. D 01.07.17 Added info to step 2 SM

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M304S11GA 304/316 .125 Sheet



Comment: Qty.: 0.0196 sf(s)/Unit Total : 2.0420 sf(s)

304/316 .125 Sheet

(M304S0125)

Batch: *M6789*

*M/ 06 06 20*

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D2581

Dwg Rev: *A1*

Prog Rev: *A1*

2-Deburr if necessary

*H-11 06-06-22 (104)*  
*SAD 06-06-20*  
*M/ 06 06 20 (104)*

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

*M/ 06 06 20 (104)*

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

*06-06-22 (104)*

5.0 BRAKE NC NC BRAKE

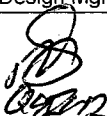
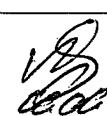
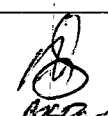
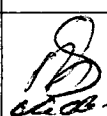


Comment: NC BRAKE

Form as per Dwg D2581 using CNC Brake

*SB 06/06/23 101*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			
06/06/23	5	3 piece were out of tolerance	 06/06/23	Scrap + destroy	JB 06/06/23	 06/06/23	 06/06/23	 06/06/23

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☐ No ☒ DQA: 

Date: 06/06/23

NOTE: Date &amp; initial all entries

QA: N/C Closed: \_\_\_\_\_

Date: \_\_\_\_\_

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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MOUNTING BRACKET

Job Number: 27587

Part Number: D2581

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



*Job 06/06/23*

101

Comment: INSPECT WORK TO CURRENT STEP

7.0

PACKAGING 1

PACKAGING RESOURCE #1



*Job 06/06/23*

101

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: WS

*convnt*

8.0

DC

DOCUMENT CONTROL



101

Comment: DOCUMENT CONTROL

Inspection Level 21

*Job 06/06/23*

Job Completion



*U 06/06/23*

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector	

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

NOTE: Date & initial all entries

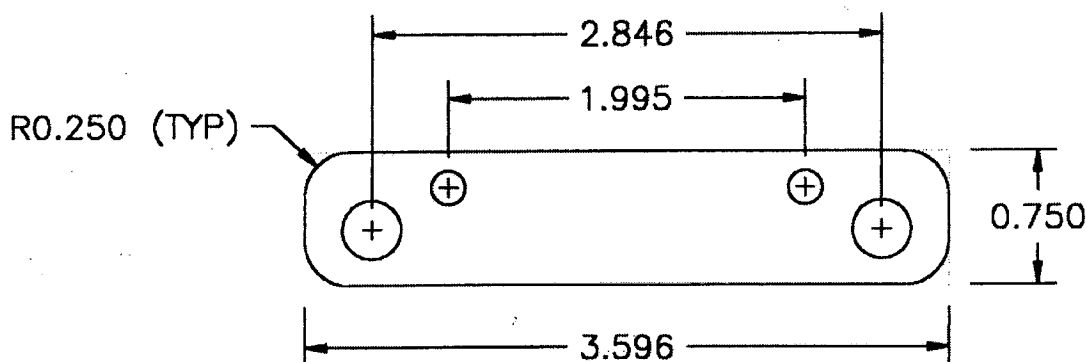
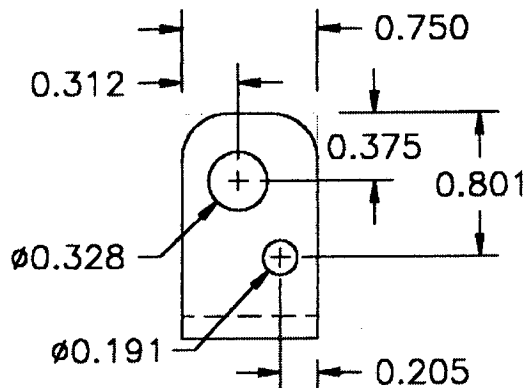
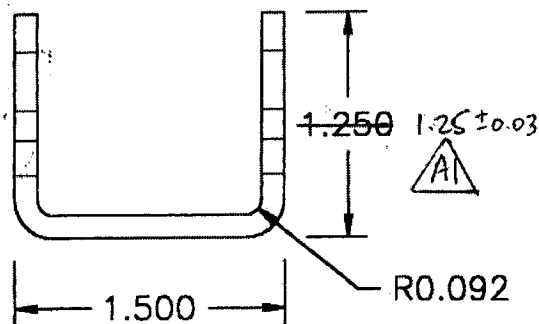
QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

**DART**



DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
MIKE M	MIKE M	DRAWING NO.	REV. A
CHECKED	APPROVED	D2581	SHEET 1 OF 1
DATE		TITLE	SCALE
96.06.27		MOUNTING BRACKET	1:1
AI	CP 04.05.14	CHANGE TOLERANCE ON 1.25 DIMENSION	

**RELEASED**  
96/07/23 BWS



MATERIAL: 304/316 SS 0.125 THICK

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 27587

